



**Kitchen
Cabinet
Distributors™**



EXPANDED

ASSEMBLY GUIDE MANUAL

Download the assembly tutorial videos online at kcdus.com.

TABLE OF CONTENTS

Main Cabinet Guides

- 1 - Wall Cabinet Assembly Instructions
- 2 - Base Cabinet Assembly Instructions
- 3 - Corner Wall Cabinet Assembly Instructions
- 4 - Easy Reach Cabinet Assembly Instructions
- 5 - Open Shelf Vanity Assembly Instructions
- 7 - Oven Cabinet Assembly Instructions
- 9 - Pantry Cabinet Assembly Instructions
- 11 - Trash Can Insert (B18) Assembly Instructions
- 12 - Wine Rack Assembly Instructions
- 13 - Lazy Susan Installation Instructions

Supplemental Guides

- 14 - Shaker White 5-PC Installation Instructions
- 16 - DIY Mirror Assembly Instructions
- 17 - Installing SR19 in B09 Instructions
- 18 - Soft Close Roll Out Tray Installation Instructions
- 19 - Jig Guides



Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the cabinet sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the cabinet bottom and top into the dados. Then staple the bottom and top at a 45 degree angle into ONLY one side. Using the assembly blocks, secure the bottom and top to the face frame and the one side.
3. Apply glue (optional) to the cabinet back dados and insert the cabinet back. Screw the back of the cabinet using the pocket screws.
4. Staple the side that was left loose in step 2.
5. Using a jig, mark the cabinet back. Then screw the back to the top and bottom.
6. Staple at a 45 degree angle the back to the side panels.
7. Insert shelf clips into the holes on the sides and insert the shelves.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the cabinet sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the cabinet bottom into the dados. Then, staple at a 45-degree angle at the bottom into the cabinet sides. Using the assembly blocks, secure the bottom to the face frame and both sides.
3. Secure assembly blocks on the toe kick, one on each end and one in the middle. Clamp the bottom sides of the cabinet while inserting the toe kick and secure into place.
4. Apply glue (optional) to the left and right-side panel dados. Screw the drawer slide brackets into the cabinet back and insert the cabinet back into the grooves.
5. Clamp the left and right-side panels together and screw the pocket screws into the cabinet back. Using the jig, mark the cabinet back and screw the back into the bottom.
6. Attach the drawer slides to the cabinet face frame and rear brackets.
7. Add glue (optional) to each dovetail dado on all drawer box pieces.
8. Attach the left and right drawer box sides to the drawer head and tap the dovetails into place using the mallet (Note: The drawer box front is pre-attached to the drawer head).
9. Insert the bottom of the drawer into the drawer box dados, then attach the back of the drawer box and tap the dovetails into place using the mallet.
10. Staple the drawer bottom from underneath at a 45-degree angle, then attach the drawer slide clips to the front underside. Insert the drawer box into the cabinet.
11. Install the shelf clips into the cabinet, then insert the shelves.
12. Glue (optional) the corner brackets and staple to all four corners of the cabinet.
13. Attach the hinges to the door and then attach the door to the face frame.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down.
2. Apply glue (optional) to the backside of the triangle support strips and place to the left and right side of face frame, then staple at a 45-degree angle to secure to the face frame.
3. Apply glue (optional) to the edge of the triangle support strips at the face frame.
4. Take the front side panels, and line them up with the face frame dado and secure using the assembly blocks by placing a pair of staples into each leg of the block.
5. Apply glue (optional) to the face frame dado and insert the bottom of the cabinet, then clamp the sides to the bottom. Staple at a 45-degree angle on the bottom and onto the sides, then repeat for the top.
6. Apply glue (optional) to the top and bottom dados of the rear side panels, clamp the front and rear side panels together. Staple at a 45-degree angle where the back and side panels meet, then using the assembly blocks secure the back to the sides.
7. Draw a line on the back of the cabinet with a jig, then screw the back to the top and bottom.
8. Insert the diagonal back into the groove and screw into place, then attach the four hanging strips to the rear side panels of the cabinet with screws.
9. Insert shelf clips into the holes on the backs and sides and insert the shelves.
10. Attach the hinges to the door and then attach the door to the face frame.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Clamp the two sections of the face frame together and screw together with 1 ¼" screws on both ends.
2. Apply glue (optional) to the face frame dado. Insert cabinet sides and staple at a 45-degree angle into the face frame.
3. Glue (optional) and insert the cabinet bottom into the dados. Then, staple at a 45-degree angle at the bottom into the cabinet sides. Using the assembly blocks, secure the bottom to the face frame and both sides by placing a pair of staples into each leg of the block.
4. Notice that one piece of the toe kick is ½" longer than the other piece. At a 90-degree angle, line up the end of the longer piece on top of the end of the shorter piece. Staple along the end and reinforce with two screws.
5. Attach assembly blocks to the toe kick at each end and in the center of each section. Then, line the toe kick up to the bottom of the cabinet and secure with the assembly blocks.
6. Install shelf clips into sides and insert the shelf into the cabinet.
7. If you are installing a Lazy Susan Kit, please follow the Lazy Susan Kit instructions and install before proceeding to the next step.
8. Glue (optional) and insert the cabinet top into the dados. Then staple at a 45-degree angle at the top into the cabinet sides. Using the assembly blocks, secure the top to the face frame and both sides.
9. Insert the cabinet back into the dados of the cabinet sides. Using a jig, mark the cabinet back. Then screw the back to the top and bottom.
10. Install the 2 ¼" hinge blocks onto the cabinet side up against the face frame.
11. Install door hinges onto both cabinet doors. Install doors onto cabinet by securing the hinge plate onto the hinge block ensuring the hinge plate lip is touching the back side of the face frame.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Knife



Instructions:

1. Glue (optional) and insert dowels into the 11 pre-drilled holes on each leg.
2. Lay the side panel face down and apply glue (optional) to the side panel dowel holes. Insert a front and rear leg into the dowel holes on each side, then secure the legs to the side panel using the assembly blocks by placing a pair of staples into each leg of the block. Make sure the dowel holes on the bottom parts of the legs are facing up.
3. Repeat Step 2 for second side panel.
4. Apply glue (optional) to the face frame dowel holes and attach the face frame to the front leg of one side panel assembly. Secure with a pair of assembly blocks on each side using staples to secure the side panels to the legs. Note: Pre-drilled holes in face frame for drawer glides should be at the bottom of the drawer opening. Also, the face frame should fit flush with the front of the legs.
5. Apply glue (optional) to the back panel dowel holes and attach the back panel to the back leg of the side panel assembly of Step 4. Secure using the assembly blocks by placing a pair of staples into each leg of the block. Note: Ensure the side that has the pre-marked drawer glide holes is placed so that the holes are facing the inside of the cabinet.
6. Insert the shelf piece into the dowels on the bottom portion of each leg of the side panel assembly of Step 4.
7. Attach second side panel assembly from Step 3 to the face frame, back panel and shelf assembly. Secure using the assembly blocks by placing a pair of staples into each leg of the block.
8. Using the predrilled holes in the back panel, screw the 4 drawer slide brackets into the cabinet back. There should be 2 brackets on the left and 2 on the right.
9. Attach the drawer slides to the cabinet face frame and rear brackets.
10. Start with the bottom drawer and lay the u-shaped bottom panel with the finished side up. Make sure you have all the pieces of the drawer box in the correct place by laying them all out where they should go before attaching.



11. Apply glue (optional) to the drawer head and attach the left and right drawer box sides to the drawer head and tap the dovetails into place using the mallet. (Note: The drawer box front for the top drawer ONLY is pre-attached to the drawer head).
12. Slide the U-shaped bottom piece into place. Then, repeat Step 11 for the U-shaped side pieces and then slide all 3 attached drawer side pieces into place.
13. Staple the drawer bottom from underneath at a 45-degree angle, then attach the drawer slide clips to the front underside. Insert the drawer box into the cabinet.
14. Repeat Step 10 with the top drawer. Make sure the pre-drilled holes are on the two innermost side pieces and that they are facing forward towards the front of the cabinet.
15. Glue (optional) and insert into the dovetail dado each side of the 3 drawer box side panels on both sides individually. Then slide in the bottom piece to each side. Glue (optional) and insert drawers to the drawer box front.
16. Place the drawer box onto the back of the drawer head where the pre-drawn corners are marked. Using the pre-drilled holes on the drawer head and bottom of the drawers (1 on the drawer head and 2 underneath each drawer box piece) screw the drawer to the drawer head.
17. Install the drawer slide clips to each side of the drawer then insert into the cabinet.
18. Screw all 4 adjustable feet into the bottom of each leg.



Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the oven cabinet sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the top and bottom of the upper storage section and the bottom of the oven cabinet into the dados. Then, staple all inserted pieces at a 45-degree angle into the cabinet sides. Using the assembly blocks, secure the bottom and top to the face frame and both sides.
3. Secure assembly blocks on the toe kick, one on each end and one in the middle. Clamp the bottom sides of the oven cabinet while inserting the toe kick and secure into place.
4. Apply glue (optional) to the left and right-side panel dados. Screw the drawer slide brackets into the cabinet back and insert the cabinet back into the grooves.
5. Clamp the left and right-side panels together and screw the pocket screws into the cabinet back. Using the jig, mark the cabinet back and screw the back into the top and bottom of the upper storage section and the bottom of the oven cabinet.
6. Attach the drawer slides to the cabinet face frame and rear brackets. Note: Drawer slides will be installed on lowest drawer opening of the face frame.
7. Add glue (optional) to each dovetail dado on all drawer box pieces.
8. Attach the left and right drawer box sides to the drawer head and tap the dovetails into place using the mallet (Note: The drawer box front is pre-attached to the drawer head).
9. Insert the bottom of the drawer into the drawer box dados, then attach the back of the drawer box and tap the dovetails into place using the mallet.
10. Staple the drawer bottom from underneath at a 45-degree angle, then attach the drawer slide clips to the front underside. Insert the drawer box into the cabinet.
11. Install the shelf clips into the cabinet, then insert the shelf.

12. Attach the hinges to the door and then attach the door to the face frame.

Note: If additional drawers are being used repeat steps 7-10 to assemble the drawers.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the pantry sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the pantry bottom, top and middle shelf into the dados. Then staple the bottom and top at a 45-degree angle into ONLY one side. Using the assembly blocks, secure the bottom and top to the face frame and the one side.
3. Secure assembly blocks on the toe kick, one on each end and one in the middle. Clamp the bottom sides of the cabinet while inserting the toe kick and secure into place.
4. Using a straight edge, mark the back of the pantry where the middle shelf dado is.
5. Apply glue (optional) to the pantry back dados and insert the pantry back. Screw the back of the pantry using the pocket screws.
6. Staple the side that was left loose in step 2.
7. Using a jig, mark the cabinet back. Then screw the back to the top, bottom and middle shelf.
8. Staple at a 45 degree angle the back to the side panels.
9. Insert shelf clips into the holes on the sides and insert the shelves.
10. Install the shelf clips into the cabinet, then insert the shelf.
11. Attach the hinges to the door and then attach the door to the face frame.

Note: If additional drawers are being used repeat steps 7-10 to assemble the drawers.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the pantry sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the pantry bottom, top and middle shelf into the dados. Then staple the bottom and top at a 45-degree angle into ONLY one side. Using the assembly blocks, secure the bottom and top to the face frame and the one side.
3. Secure assembly blocks on the toe kick, one on each end and one in the middle. Clamp the bottom sides of the cabinet while inserting the toe kick and secure into place.
4. Using a straight edge, mark the back of the pantry where the middle shelf dado is.
5. Apply glue (optional) to the pantry back dados and insert the pantry back. Screw the back of the pantry using the pocket screws.
6. Staple the side that was left loose in step 2.
7. Using a jig, mark the cabinet back. Then screw the back to the top, bottom and middle shelf.
8. Staple at a 45 degree angle the back to the side panels.
9. Insert shelf clips into the holes on the sides and insert the shelves.
10. Install the shelf clips into the cabinet, then insert the shelf.
11. Attach the hinges to the door and then attach the door to the face frame.

Note: If additional drawers are being used repeat steps 7-10 to assemble the drawers.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Add glue (optional) to each dovetail dado on all insert pieces.
2. Attach the left and right sides to the insert front and tap the dovetails into place using the mallet.
3. Insert the bottom of the drawer into the drawer box dados, then attach the back of the drawer box and tap the dovetails into place using the mallet.
4. Staple the drawer bottom from underneath at a 45-degree angle, then attach the drawer slide clips to the front underside. Insert the drawer box into the cabinet.
5. Place the a-frame insert down into the TCCK insert with the open part towards the front, lining it up with pre-drilled holes in the sides. Secure using 1" screws.
6. See base cabinet instructions to build the cabinet base.
7. Mount slide brackets onto the back of the cabinet lining up flush with the bottom of the cabinet just above the dado for the cabinet bottom.
8. Insert slides into the brackets in the back of the cabinet and secure to the face frame using one screw.
9. Pre-drill 4 holes in each side of the front of the TCCK insert that will be used to mount the insert to the door. Holes should be as close as possible to the sides of the insert.
10. Place the insert into the cabinet onto the slides and slide them back into the cabinet until you hear the click of the drawer clips engaging the slides.
11. Install bumpers in all four corners of door.
12. Place cabinet on its back and place door on top of the cabinet.
13. Line the door 1" below the top of the face frame at the bottom of the drawer opening and center left and right. (Pro Tip: Install the upper hinge on the door to line it up. Place foam or plastic behind the hinge where it attaches to the face frame to avoid scratches. The hinge can be removed after the door is attached.)
14. Secure the door to the TCCK insert by installing 1" screws into the pre-drilled holes added in step 10.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. (Ensure assembly blocks are in the far inside corners of the face frame) Insert the cabinet sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the cabinet bottom and top into the dados. Then, staple at a 45-degree angle at the bottom into the only one side. Using the assembly blocks, secure the bottom and top to the face frame and both sides.
3. Slide one lattice piece down into the cabinet all the way until it is against the face frame. Then, secure it to the face frame using 1" brad nails.
4. Place one lattice spacer on each side, 2 3/4" from the dado closest to the back of the cabinet. Then, secure into place using glue (optional) and 1" brad nails.
5. Slide the second lattice piece into the cabinet so that it rests against the two spacers installed in the previous step.
6. Secure the second lattice piece to the lattice spacers using 1" brad nails.
7. Apply glue (optional) to the cabinet back dados and insert the cabinet back. Screw the back of the cabinet using the pocket screws.
8. Staple the side that was left loose in step 2.
9. Using a jig, mark the cabinet back. Then screw the back to the top and bottom.
10. Staple at a 45 degree angle the back to the side panels.

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

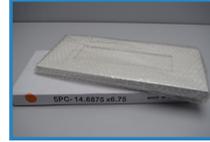
1. Place the lazy susan shelf on the easy reach shelf, lining up the corner of the hardware plate to the pie cut out on the easy reach shelf.
2. Line up the predrilled hole on the shelf with the hole located on the underneath hardware plate, then secure in place with a screw.
3. Spin the shelf to line up the other three holes and secure with screws.
4. After you have secured the hardware plate to the shelf, spin the lazy susan to ensure that it spins correctly.
5. Repeat the steps to install the lazy susan shelf to the bottom of the easy reach cabinet.

STEP 1

Before beginning, use the second page of this instruction sheet to verify you have the correct sizes of 5-piece drawer heads.

Standard Drawer Heads

- Unpackage and remove slab drawer head from box
- Place the slab drawer head face down and remove the drawer box front by removing the two screws on either side. (NOTE: Keep screws as they will be needed in Step 4)



False Front Drawer Heads

- Unpackage and remove existing face frame/drawer head from box.
- Unscrew existing drawer head from face frame by loosening all four screws. (NOTE: Keep screws as they will be needed in Step 4)



Standard Drawer Head

False Front Drawer Head

STEP 2

- Place the 5-piece drawer head face down on a scratch resistant surface.
- Place the slab drawer head face down on top of the 5-piece drawer head so that existing screw holes are visible.
- Align all four sides of the 5-piece drawer head with slab drawer head.
- Keeping the sides aligned, clamp the two heads together.



STEP 3

- Using a 3/32" drill bit, drill through the existing slab drawer head and screw holes into the 5-piece drawer head.

DO NOT DRILL ALL THE WAY THROUGH THE NEW 5-PIECE DRAWER HEAD

- Place clear bumpers onto the 5-piece drawer head at all four corners.



STEP 4

Standard Drawer Heads

- Align the holes in the drawer box front with the holes on the 5-piece drawer head that were drilled in Step 3.
- Attach the drawer box front to the 5-piece drawer head using the screws that were kept from Step 1
- Assemble the drawer box following our normal assembly instructions.



False Front Drawer Heads

- Ensure there is a 1" space from the top of the face frame to the top of the new drawer head.
- Align the screw holes and attach the 5-piece drawer head to the face frame.

A 1" marking jig can be constructed using two pieces of scrap trim to assist in aligning the drawer heads

Shaker Designer White 5-Piece Install Instructions

Prior to drilling any holes, it is important that you verify the correct 5-piece drawer head size. This chart will guide you in matching the cabinet with the correct drawer head size. Find your cabinet type in the first column and then verify the dimensions on the 5-piece box packaging.

| Cabinet | Top Drawer | Middle Drawer | Bottom Drawer |
|---------|----------------|---------------|---------------|
| B12 | 11.5 x 6.75 | | |
| B15 | 14.5 x 6.75 | | |
| B18 | 17.5 x 6.75 | | |
| B21 | 20.5 x 6.75 | | |
| B24-2 | 23.5 x 6.75 | | |
| B27 | 13.1875 x 6.75 | | |
| B30 | 14.6875 x 6.75 | | |
| B33 | 16.1875 x 6.75 | | |
| B36 | 17.6875 x 6.75 | | |
| B39 | 19.1875 x 6.75 | | |
| B42 | 20.5 x 6.75 | | |
| BB42 | 14.5 x 6.75 | | |
| BB48 | 20.5 x 6.75 | | |
| CC30 | 14.5 x 6.75 | 29.5 x 14.25 | 14.5 x 14 |
| CSF42 | 23.5 x 6.75 | | |
| DB12-3 | 11.5 x 6.75 | 11.5 x 10.5 | 11.5 x 10.5 |
| DB15-3 | 14.5 x 6.75 | 14.5 x 10.5 | 14.5 x 10.5 |
| DB18-3 | 17.5 x 6.75 | 17.5 x 10.5 | 17.5 x 10.5 |
| DB24-3 | 23.5 x 6.75 | 23.5 x 10.5 | 23.5 x 10.5 |
| DB30-3 | 29.5 x 6.75 | 29.5 x 10.5 | 29.5 x 10.5 |
| DB36-3 | 35.5 x 6.75 | 35.5 x 10.5 | 35.5 x 10.5 |
| DDB18 | 17.5 x 6.75 | | |
| DWR1548 | 14.5 x 5.5 | | |
| DWR1554 | 14.5 x 5.5 | | |
| DWR1560 | 14.5 x 5.5 | | |
| OC3384 | 32.5 x 6.75 | | |
| OC3390 | 32.5 x 6.75 | | |
| OC3396 | 32.5 x 6.75 | | |
| OCD337 | 32.5 x 6.75 | | |
| SB30 | 14.6875 x 6.75 | | |
| SB33 | 16.1875 x 6.75 | | |
| SB36 | 17.6875 x 6.75 | | |
| SB42 | 20.5 x 6.75 | | |
| SB48 | 23.5 x 6.75 | | |
| V24-2 | 23.5 x 6.75 | | |
| V27 | 13.1875 x 6.75 | | |
| V30 | 14.6875 x 6.75 | | |
| V33 | 16.1875 x 6.75 | | |
| V36 | 17.6875 x 6.75 | | |
| VB12 | 11.5 x 6.75 | | |
| VB15 | 14.5 x 6.75 | | |
| VB18 | 17.5 x 6.75 | | |
| VDB12 | 11.5 x 6.75 | 11.5 x 10.5 | 11.5 x 10.5 |
| VDB15 | 14.5 x 6.75 | 14.5 x 10.5 | 14.5 x 10.5 |
| VDB18 | 17.5 x 6.75 | 17.5 x 10.5 | 17.5 x 10.5 |
| VSB36 | 15.25 x 6.75 | 10 x 6.75 | |
| VSB42 | 11.75 x 6.75 | 17 x 6.75 | |
| VSB48 | 11.75 x 6.75 | 23 x 6.75 | |

DIY MIRROR

FROM MOLDING PANEL INSTRUCTIONS

SUPPLIES

Molding Panels
Rotary Saw
Industrial Staple Gun

Industrial Wood Glue
Heavy Duty Mirror Glue
Pencil



01

SELECT TRIM STYLES

Cut the top and bottom molding or filler panels to even lengths with edges at 45 degree angles, followed by the left and right panels.

02

CREATE FRAME

Attach the four panels with industrial strength wood glue and allow to dry before securing with staples on the unfinished side of the new frame.

03

PREP FOR MIRROR

Measure and mark the lower half of each panel with a pencil.

(Optional): Decorate the front facing panel with paint, embellishments, stenciling or wood burning techniques.



04

ADD MIRROR GLUE

Sand the lower half of the unfinished side of the molding panels to increase the adhesion; and apply industrial strength mirror glue to the sanded region.

05

PLACE MIRROR

Center the mirror evenly atop of the glued region, place the unfinished side on the glue and allow to dry fully.

06

LET DRY

Allow ample time for the project to dry and hang safely.



STEP 1: INSTALLING THE BOTTOM GLIDE

- Position and install the lower wood guide in the center of the B09 base with the metal facing right.
- Measure to ensure 3.5 inches of space from the center of the wood guide to each side of the B09.
- Line the center of the SR19 up with the wooden guide and insert.

STEP 2: INSTALLING THE TOP GLIDE

- Install the upper metal guide, centered on the top interior panel of the cabinet.



STEP 3: INSTALLING THE DOOR FRONT

- When installing on a recessed panel door, place screws away from the center of the panel to prevent damage.

INSTALLING THE NEW SOFT CLOSE ROLL OUT TRAY

Thank you for purchasing the new soft close roll out tray!

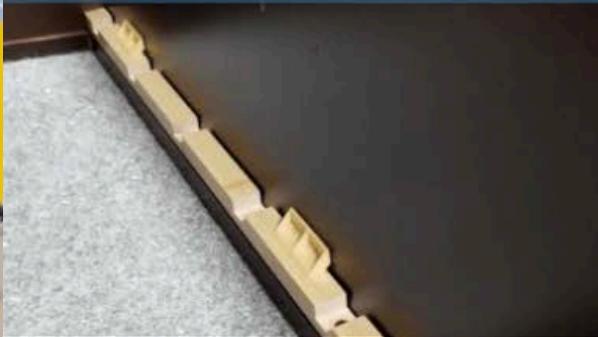
You'll notice some great improvements, including the soft close feature and deeper drawers, that we are sure you'll love.

Our new roll out tray will need to be installed differently than our previous roll out tray.

Please note that the new roll out tray needs to be installed BEFORE assembly of the box.

1. INSTALL TRACKS

Align the wooden tracks on the front and back of the cabinet. You can use the plastic assembly blocks to hold the front brackets. Screw brackets into place.



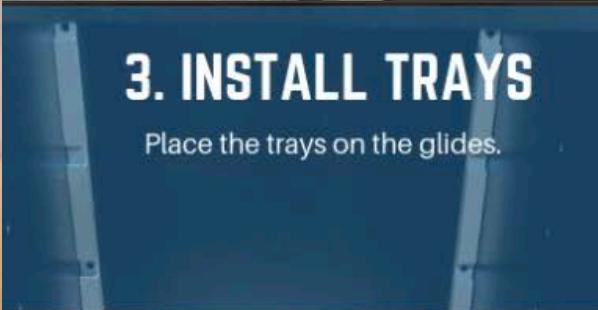
2. SELECT POSITIONING

Select the notch on the tracks where you want to install your tray and insert horizontal braces. Attach glides to braces.



3. INSTALL TRAYS

Place the trays on the glides.



4. FINISH ASSEMBLY

After the trays are inserted, attach the door with the hinges.



JIG TYPES



BASE MARKING JIG:

The base marking jig was made to streamline the process of marking a base cabinet where you would need to place screws in order to hold the floor panel in place.



WALL MARKING JIG:

The purpose of the jig is to streamline the process of marking the top and bottom of wall cabinets so that the screws needed to secure the top and bottom panels can be installed quicker and more accurately.



DRAWER MARKING JIG:

The drawer marking jigs were created to help increase the efficiency and accuracy of swapping Shaker White slab drawer fronts with Shaker White 5-piece upgraded drawer fronts. These jigs can be used for Taylor drawer box upgrades as well. The purpose of the jig is to ensure that the spacing and placement of the drawer front is exactly where it needs to be. By using a jig for upgrading drawer fronts you can eliminate the need for measuring and you can ensure that any drawer that you upgrade will come out with the proper spacing.

MAKING A JIG

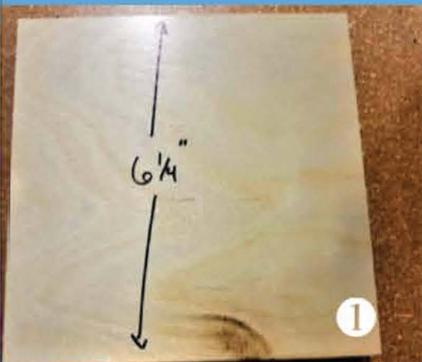
WALL/BASE JIG INSTRUCTIONS

MATERIALS NEEDED:

Wood (3/4" Thick)
Drill/Screws

Wood Glue
Safety Goggles

Tape Measure
Saw



STEP 1

Cut piece #1 to 6 1/4" X 5"

STEP 2

Cut piece #2 to 6 1/4" x 1"



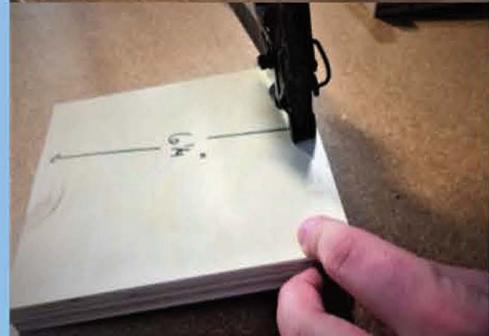
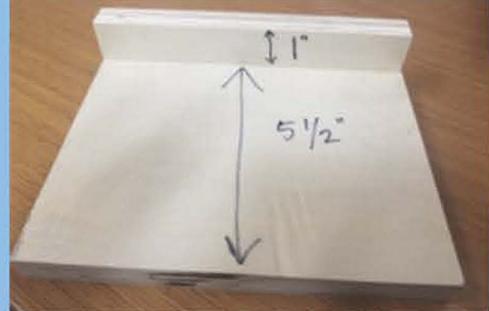


STEP 3

Take #1 and apply wood glue along cut edge as pictured

STEP 4

Apply #2 to #1 and be sure ends are lined up and secure with staples or screws



ALL SET!

MAKING A JIG

TOP/MIDDLE DRAWER JIG INSTRUCTIONS

MATERIALS NEEDED:

Wood (3/4" thick)
Staple Gun/Staples

Wood Glue
Safety Goggles

Tape measure Drill/Screws or
Saw



STEP 1

Cut 4 Pieces Of Wood

- 1 15 1/2" x 1 1/2"
- 2 7 1/2" x 1 1/2"
- 3 13 7/8" x 1"
- 4 7 1/4" x 1 1/2"

STEP 2

Glue #2 and #4 together. Make sure piece #4 is centered on piece #2 as shown in the photo creating piece A



STEP 3

Secure with staples or screws once positioned correctly

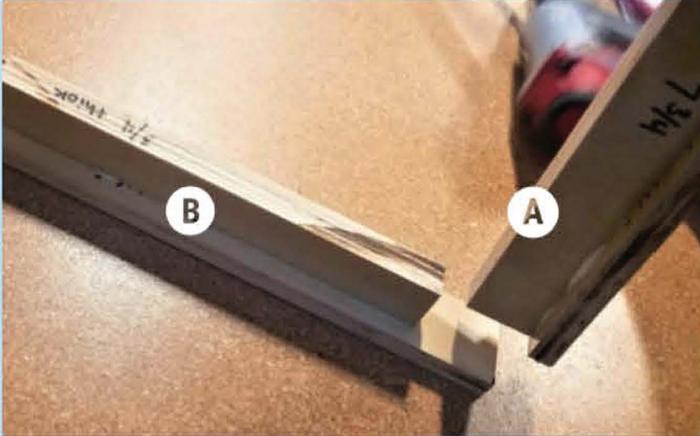
STEP 4

Glue piece #3 and piece #1 together, centering piece #3 on piece #1 and lining piece #3 to one end as pictured. Creating piece B



STEP 4

Glue piece #3 and piece #1 together, centering piece #3 on piece #1 and lining piece #3 to one end as pictured. Creating piece B



STEP 5

Glue piece A to the open space on piece B and secure with staples or screws



ALL SET!

MAKING A JIG

BOTTOM DRAWER JIG INSTRUCTIONS

MATERIALS NEEDED:

Wood (3/4" thick)

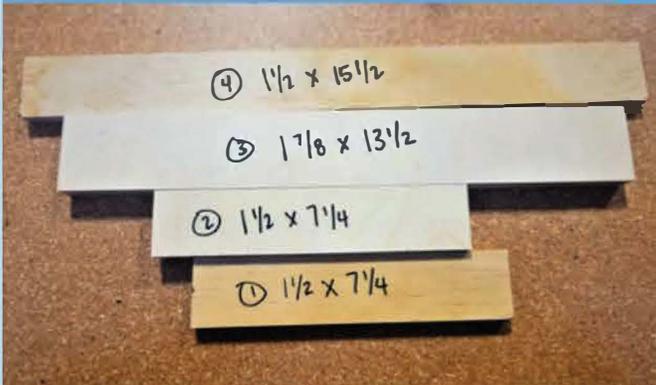
Drill/Screws or Staple Gun/Staples

Wood Glue

Safety goggles

Tape Measure

Saw



STEP 1

Start by cutting 4 pieces

- ① 7 1/4" x 1 1/2"
- ② 7 1/4" x 1 1/2"
- ③ 13 1/2" x 1 7/8"
- ④ 15 1/2" x 1 1/2"

STEP 2

Glue piece #1 and piece #2 together. Make sure piece #2 is centered on piece #1.



STEP 3

Secure with screws or staples once positioned correctly

STEP 4

Glue piece #3 and piece #4 together, centering piece #3 on piece #4 and lining piece #3 to one end as pictured



STEP 5

Glue piece A to the open space on piece B and secure with screws or staples

ALL DONE!

