

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)

- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

- 1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the pantry sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
- 2. Glue (optional) and insert the pantry bottom, top and middle shelf into the dados. Then staple the bottom and top at a 45-degree angle into ONLY one side. Using the assembly blocks, secure the bottom and top to the face frame and the one side.
- 3. Secure assembly blocks on the toe kick, one on each end and one in the middle. Clamp the bottom sides of the cabinet while inserting the toe kick and secure into place.
- 4. Using a straight edge, mark the back of the pantry where the middle shelf dado is.
- 5. Apply glue (optional) to the pantry back dados and insert the pantry back. Screw the back of the pantry using the pocket screws.
- 6. Staple the side that was left loose in step 2.
- 7. Using a jig, mark the cabinet back. Then screw the back to the top, bottom and middle shelf.
- 8. Staple at a 45 degree angle the back to the side panels.
- 9. Insert shelf clips into the holes on the sides and insert the shelves.
- 10. Install the shelf clips into the cabinet, then insert the shelf.
- 11. Attach the hinges to the door and then attach the door to the face frame.

Note: If additional drawers are being used repeat steps 7-10 to assemble the drawers.



