

Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Bar Clamp
- Marking Jig
- Knife
- Pencil



Instructions:

1. Lay the face frame face down and apply glue (optional) to the face frame dado. Insert the oven cabinet sides into the dado, then secure using the assembly blocks by placing a pair of staples into each leg of the block.
2. Glue (optional) and insert the top and bottom of the upper storage section and the bottom of the oven cabinet into the dados. Then, staple all inserted pieces at a 45-degree angle into the cabinet sides. Using the assembly blocks, secure the bottom and top to the face frame and both sides.
3. Secure assembly blocks on the toe kick, one on each end and one in the middle. Clamp the bottom sides of the oven cabinet while inserting the toe kick and secure into place.
4. Apply glue (optional) to the left and right-side panel dados. Screw the drawer slide brackets into the cabinet back and insert the cabinet back into the grooves.
5. Clamp the left and right-side panels together and screw the pocket screws into the cabinet back. Using the jig, mark the cabinet back and screw the back into the top and bottom of the upper storage section and the bottom of the oven cabinet.
6. Attach the drawer slides to the cabinet face frame and rear brackets. Note: Drawer slides will be installed on lowest drawer opening of the face frame.
7. Add glue (optional) to each dovetail dado on all drawer box pieces.
8. Attach the left and right drawer box sides to the drawer head and tap the dovetails into place using the mallet (Note: The drawer box front is pre-attached to the drawer head).
9. Insert the bottom of the drawer into the drawer box dados, then attach the back of the drawer box and tap the dovetails into place using the mallet.
10. Staple the drawer bottom from underneath at a 45-degree angle, then attach the drawer slide clips to the front underside. Insert the drawer box into the cabinet.
11. Install the shelf clips into the cabinet, then insert the shelf.

12. Attach the hinges to the door and then attach the door to the face frame.

Note: If additional drawers are being used repeat steps 7-10 to assemble the drawers.

