

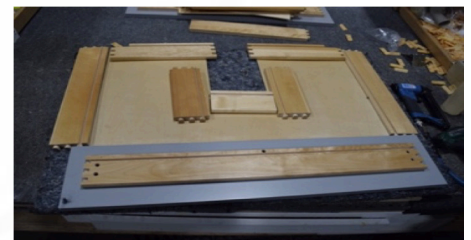
Tools and Materials Needed for Assembly:

- Staple Gun with ½" staples
- Drill
- Hammer and Mallet
- Wood Glue (optional)
- Knife



Instructions:

1. Glue (optional) and insert dowels into the 11 pre-drilled holes on each leg.
2. Lay the side panel face down and apply glue (optional) to the side panel dowel holes. Insert a front and rear leg into the dowel holes on each side, then secure the legs to the side panel using the assembly blocks by placing a pair of staples into each leg of the block. Make sure the dowel holes on the bottom parts of the legs are facing up.
3. Repeat Step 2 for second side panel.
4. Apply glue (optional) to the face frame dowel holes and attach the face frame to the front leg of one side panel assembly. Secure with a pair of assembly blocks on each side using staples to secure the side panels to the legs. Note: Pre-drilled holes in face frame for drawer glides should be at the bottom of the drawer opening. Also, the face frame should fit flush with the front of the legs.
5. Apply glue (optional) to the back panel dowel holes and attach the back panel to the back leg of the side panel assembly of Step 4. Secure using the assembly blocks by placing a pair of staples into each leg of the block. Note: Ensure the side that has the pre-marked drawer glide holes is placed so that the holes are facing the inside of the cabinet.
6. Insert the shelf piece into the dowels on the bottom portion of each leg of the side panel assembly of Step 4.
7. Attach second side panel assembly from Step 3 to the face frame, back panel and shelf assembly. Secure using the assembly blocks by placing a pair of staples into each leg of the block.
8. Using the predrilled holes in the back panel, screw the 4 drawer slide brackets into the cabinet back. There should be 2 brackets on the left and 2 on the right.
9. Attach the drawer slides to the cabinet face frame and rear brackets.
10. Start with the bottom drawer and lay the u-shaped bottom panel with the finished side up. Make sure you have all the pieces of the drawer box in the correct place by laying them all out where they should go before attaching.



11. Apply glue (optional) to the drawer head and attach the left and right drawer box sides to the drawer head and tap the dovetails into place using the mallet. (Note: The drawer box front for the top drawer ONLY is pre-attached to the drawer head).
12. Slide the U-shaped bottom piece into place. Then, repeat Step 11 for the U-shaped side pieces and then slide all 3 attached drawer side pieces into place.
13. Staple the drawer bottom from underneath at a 45-degree angle, then attach the drawer slide clips to the front underside. Insert the drawer box into the cabinet.
14. Repeat Step 10 with the top drawer. Make sure the pre-drilled holes are on the two innermost side pieces and that they are facing forward towards the front of the cabinet.
15. Glue (optional) and insert into the dovetail dado each side of the 3 drawer box side panels on both sides individually. Then slide in the bottom piece to each side. Glue (optional) and insert drawers to the drawer box front.
16. Place the drawer box onto the back of the drawer head where the pre-drawn corners are marked. Using the pre-drilled holes on the drawer head and bottom of the drawers (1 on the drawer head and 2 underneath each drawer box piece) screw the drawer to the drawer head.
17. Install the drawer slide clips to each side of the drawer then insert into the cabinet.
18. Screw all 4 adjustable feet into the bottom of each leg.

